



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3249-1

Job Sheet 177655



Part No: D3249-1

Job Qty: 30 ea

Part Name: Top



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/22/18

Type: Stock

Description:

Note: DWG REV C IPP B 04.10.26 D3249-1 no longer made in-house IPP Rev:C As per Rev C 06-03-07 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/22/18	0.00	0.00	Start Up Waterjet		SC 18/05/18
100	Waterjet	10 pcs		5/22/18	0.00	3.62	Waterjet1		SC 18/05/18
110	QC	10 pcs		5/22/18	0.00	0.00	QC2 Waterjet-1		SC 18/05/18
120	QC	10 pcs		5/22/18	0.00	0.00	QC8-2		38
130	Brake NC	10 pcs		5/22/18	0.00	0.63	Brake NC 2		DAS 89
140	QC	10 pcs		5/22/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs		5/22/18	0.00	0.84	HandFinish1		30-07-03
155	QC	10 pcs		5/22/18	0.00	0.00	QC7-2		18-7-5
160	Powdercoat	10 pcs		5/22/18	0.00	0.67	Powdercoat4		18-07-5
170	QC	10 pcs		5/22/18	0.00	0.00	QC3		38
180	Packaging	10 pcs		5/22/18	0.00	0.00	Packaging3-1	5/24/18 08	JUL 24 2018
190	QC21-SA	10 Ea		5/22/18	0.00	0.00	QC21		DAS 21 JUL 25 2018

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB
 Descriptions: 120 - QC8- Inspect parts - second check
 130 - Bend as per dwg
 140 - QC5- Inspect part completeness to step on W/O
 150 - Chemical Conversion Coat per QSI005 4.1
 155 - QC7-Inspect Chemical Conversion Coat
 160 - Black Sandtex(Ref:4.3.5.7) per QSI005 4.3
 170 - QC3- Inspect Part Finish
 180 - Identify as per dwg & Stock Location:
 190 - QC21- Final Inspection - Work Order Release

M 138700 START: 7:35 CUT: 30° FINISH: 8:25.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	33.9400 sf (3.394 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	34	245	0



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Container No: S072880



Part: D3249-1

Job No: 177655

Serial No/Batch: S072880

Revision:

Inspector:

Date: 05/22/18

3-08
SJ
DVE

100 3-10-5015
38
DVE

3-08
38
DVE
38
DVE

Part Specifications

Specifications could not be found.

Plex 5/15/18 3:12 PM Dart.Gagnon.Michelle

